

**Work Order ID 56390**

February 22, 2010 10:45:27 AM



Page 1

Item ID: DSI 9379-013

Revision ID:

Item Name: Cargo Mirror Upgrade

Start Date: 2/22/10 Start Qty: 9.00

Required Date: 2/23/10 Req'd Qty: 9.00

Reference:

Approvals: Process Plan:

QC:

Date:

Tooling:

Date:

Setup Start



Stop



Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
NumberInsp.  
Stamp

Draw Nbr Revision Nbr

DSI 9379

C

0.00

8/22/2010

100



DOCUMENT CONTROL

0.00

DC

Memo

Document Control

Photocopy DSI 9379 and create labels per PPP DSI 9379-011 CHG001

110



QC4- 100% Inspect kits for completeness

0.00

8/22/2010

QC

Memo

Quality Control

0.00

120



Packaging

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP DSI 9379-011

0.00

**Work Order ID 56390**

February 22, 2010 10:45:27 AM



Page 2

Item ID: DSI 9379-013

Accept



Setup Start



Revision ID:

Item Name: Cargo Mirror Upgrade

Stop



Start Date: 2/22/10 Start Qty: 9.00



Cust Item ID:

Required Date: 2/23/10 Req'd Qty: 9.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

J002-22

MF  
10.2-12

# Picklist Print

February 22, 2010 10:45:26 AM

Page 1

Work Order ID: 56390



2

Parent Item: DSI 9379-013



Parent Item Name: Cargo Mirror Upgrade

Start Date: 2/22/10

Required Date: 2/23/10

Comments: IPP rev A 10.02.16 new issue EC verified by:DD

Start Qty: 9.00

Required Qty: 9.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN4-5A                          | 20                     | Purchased     |             | No                  |                  | 100             | Each               | 118.0000       | 18.0000                  |               |                |        |

## Warehouse

### Location

#### Main Warehouse

|        |     |  |
|--------|-----|--|
| ST     | 118 |  |
| 100089 | 6   |  |
| 106605 | 2   |  |
| 109061 | 9   |  |
| 110844 | 7   |  |
| 112933 | 94  |  |

m106605 26

m112933 16x

m113706

AN960JD416 40 Q.S. 1.0



Washer

D4070-041 20



Clamp

Purchased

No

100 Each 0.0000 36.0000



## Warehouse

### Location

#### Main Warehouse

|       |   |  |
|-------|---|--|
| ST    | 1 |  |
| 56209 | 1 |  |

56338

22/02/2010

# Picklist Print

Page 2

February 22, 2010 10:45:26 AM

Work Order ID: 56390



Parent Item: DSI 9379-013



Parent Item Name: Cargo Mirror Upgrade

Start Date: 2/22/10

Required Date: 2/23/10

Comments: IPP rev A 10.02.16 new issue EC verified by:DD

Start Qty: 9.00

Required Qty: 9.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| MS21042L4 24<br>                |                        | Purchased     |             | No                  |                  | 100             | Each               | 2,165.000      | 18.0000                  | ✓<br>         | 2/22/2010      | 0      |

## Warehouse

### Location

#### Main Warehouse

| ST     | Loc Qty | Loc Code |
|--------|---------|----------|
| 102552 | 6       |          |
| 104248 | 6       |          |
| 110507 | 184     |          |
| 111827 | 975     | 2111827  |
| 113422 | 994     |          |
| 15924  | 0       |          |

REFERENCE ONLY

## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-561 REV. C

REF. CANADIAN STC: SH91-20 ISSUE 2

REF. FAA STC: SH856NE

To reduce vibration, Dart has developed the D350-561-141/-143 Mirror Installations to replace the D350-561-041/-043 Mirror Installations. For customers with D350-561-041/-043 Mirror Installations at CHG 005 or earlier who would like to upgrade their installation, the DSI 9379-011 Upgrade Kit can be obtained from Dart. The components for DSI 9379-011 Kit are as defined in Section 1.0 below.

Customers upgrading their installation from D350-561-041/-043 to D350-561-141/-143 should follow instructions given in Figures 1 through 5 of DSI 9379 and refer to Installation Instructions D350-561 Rev. C as applicable.

Customers who are installing a D350-561-141/-143, should refer to Figures 2 through 5 of DSI 9379 and refer to Installation Instructions D350-561 Rev. C as applicable.

This service instruction details the D350-561-141/-143 kits at CHANGE 003 or later, which use D4070-041 Clamps (replaces MS21919WDG7 clamps). For -141/-143 kits at earlier change numbers, the DSI-9379-013 Upgrade kit is available to replace the mil-spec clamps with more robust D4070-041 Clamps.

### 1.0 PARTS LIST

| Qty<br>-141 | Qty<br>-143 | Qty<br>-045 | Qty<br>-011 | Qty<br>-013 | Part Number  | Description                                |
|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------|
| X           | 1           |             |             |             | D350-561-141 | SINGLE MIRROR INSTALLATION (REPLACES -041) |
|             | X           |             |             |             | D350-561-143 | DUAL MIRROR INSTALLATION (REPLACES -043)   |
|             | 1           | X           |             |             | D350-561-045 | MIRROR KIT                                 |
|             |             |             | X           |             | DSI-9379-011 | UPGRADE KIT                                |
|             |             |             |             | X           | DSI-9379-013 | UPGRADE KIT                                |
| 1           |             | 1           |             |             | D2011-101    | MIRROR                                     |
| 1           |             |             |             |             | D2012-105    | ARM                                        |
| 1           |             |             |             |             | D2012-107    | CLEVIS                                     |
| 1           |             |             |             |             | D2012-111    | BRACKET                                    |
| 2           |             |             |             | 2           | D2012-113    | CLAMP                                      |
| 1           |             |             |             |             | D2012-115    | BRACKET                                    |
| 2           |             |             |             |             | D2022-101    | SPACER                                     |
| 1*          |             | 1*          |             |             | D3014-1      | LOCKNUT                                    |
|             |             |             |             | 1           | D3629-1      | BRACKET                                    |
|             |             |             |             | 1           | D3635-1      | GASKET                                     |
| 2           |             |             |             | 2           | D3635-3      | GASKET                                     |
| 1           |             |             |             | 1           | D3646-1      | ARM                                        |
| 1           |             |             |             | 1           | D3646-3      | ARM                                        |
| 2           |             |             |             | 2           | D4070-041    | CLAMP                                      |
| 3           |             |             |             | 3           | AN3-4A       | BOLT                                       |
| 1           |             |             |             |             | AN3-6A       | BOLT                                       |
| 3           |             |             |             | 2           | AN4-5A       | BOLT                                       |
| 1           |             |             |             |             | AN4-10A      | BOLT                                       |
| 8           |             |             |             | 6           | AN960JD10    | WASHER                                     |
| 8           |             |             |             | 4           | AN960JD416   | WASHER                                     |
| 1*          |             | 1*          |             |             | AN960JD416L  | WASHER                                     |
| 4           |             |             |             | 3           | MS21042L3    | NUT (OR MS21042-3)                         |
| 4           |             |             |             | 2           | MS21042L4    | NUT (OR MS21042-4)                         |

\*INCLUDED AS PART OF D2011-101 MIRROR

|                         |                    |
|-------------------------|--------------------|
| CANADA                  |                    |
| DEPARTMENT OF TRANSPORT |                    |
| AIRCRAFT CERTIFICATION  |                    |
| BRANCH                  |                    |
| DAO # 01-0-01           |                    |
| APPROVED                |                    |
| BY:                     | <i>[Signature]</i> |
| D. SHEPHERD (DE # 02)   |                    |
| DATE:                   | 10.02.12           |
| CERT. NO.:              | SH91-20            |
| ISSUE NO.:              | 2                  |

|            |                             |                                                                                                                                                                                                                                |              |
|------------|-----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| C          | D4070-041 WAS MS21919WDG7   | CP                                                                                                                                                                                                                             | 10.02.12     |
| B          | MS21919WDG7 WAS MS21929WDG7 | DC                                                                                                                                                                                                                             | 07.11.26     |
| A          | NEW ISSUE                   | MB                                                                                                                                                                                                                             | 07.07.10     |
| REV.       | DESCRIPTION                 | BY                                                                                                                                                                                                                             | DATE         |
| DESIGN     | <i>AB</i>                   | DART AEROSPACE LTD                                                                                                                                                                                                             |              |
| DRAWN      | <i>99</i>                   | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                    |              |
| CHECKED    | <i>11</i>                   | DRAWING NO.                                                                                                                                                                                                                    | REV. C       |
| MFG. APPR. | <i>N/A</i>                  | DSI 9379                                                                                                                                                                                                                       | SHEET 1 OF 5 |
| APPROVED   | <i>AB</i>                   | TITLE                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   | <i>AB</i>                   | CARGO MIRROR UPDRAGE KIT                                                                                                                                                                                                       | NTS          |
| DATE       | 10.02.12                    | COPYRIGHT © 2007 BY DART AEROSPACE LTD                                                                                                                                                                                         |              |
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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries